What Is Claimed Is:

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- 1. A glass-ceramic composite material having at least from place to place a glass-type matrix and a ceramic filler, wherein the matrix contains lithium, silicon, aluminum and oxygen, and has at least from place to place at least one crystalline phase.
- 10 1,
 wherein the matrix contains 20 wt. % to 68 wt. % SiO₂, 10 wt. %
 to 25 wt. % Al₂O₃, 5 wt. % to 25 wt. % Li₂O, 0 wt. % to 35 wt.
 % B₂O₃, 0 wt. % to 10 % P₂O₅, 0 wt. % to 10 wt. % Sb₂O₃ and 0
 wt. % to 3 wt. % ZrO₂, or is melted from a starting mixture
 15 that contains these substances or that is made thereof.

The glass-ceramic composite material as recited in Claim

- 3. The glass-ceramic composite material as recited in Claim 2,
- wherein the matrix contains 48 wt. % to 66 at % SiO_2 , 14 wt. % to 22 wt. % Al_2O_3 , 4 wt. % to 20 wt. % Li_2O , 0 wt. % to 20 wt. % B_2O_3 , 0 wt. % to 5 % P_2O_5 , 0 wt. % to 5 wt. % Sb_2O_3 and 0 wt. % to 2 wt. % ZrO_2 , or is melted from a starting mixture that contains these substances or that is made thereof.
- 25 4. The glass-ceramic composite material as recited in Claim 2 or 3,

wherein the matrix contains 3 wt. % to 33 wt. % B_2O_3 and/or 2 wt. % to 5 wt. % P_2O_5 and/or 1 wt. % to 5 wt. % Sb_2O_3 and/or 1 wt. % to 2 wt. % ZrO_2 , or is melted from a starting mixture that contains these substances or that is made up thereof.

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- The glass-ceramic composite material as recited in Claim
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- wherein the ceramic filler is aluminum nitride or is aluminum nitride furnished on the surface with a coating or a surface modification, particularly having an average particle size of 100 nm to 10 μm .
 - 6. The glass-ceramic composite material as recited in one of the preceding claims,
- wherein the matrix has as a crystalline phase an LiAlSi₂O₃ mixed crystal and/or an Li-Al-Si oxynitride and/or an Li-Al silicate and/or an Li silicate and/or an Li-B oxide.
- The glass-ceramic composite material as recited in Claim
 1,
 wherein besides the at least one crystalline phase, the matrix
 - has a residual glass phase, especially a residual glass phase in which nitrogen is soluble in a small proportion.
- 20 8. The glass-ceramic composite material as recited in one of the preceding claims, wherein the proportion of the ceramic fillers in the composite material is between 25 vol. % and 60 vol. %, especially 30 vol. % to 50 vol. %.
 - 9. The glass-ceramic composite material as recited in one of the preceding claims, wherein the composite material has a heat conductivity of 8
 - 10. A ceramic foil, ceramic laminate or microhybrid having a glass-ceramic composite material as recited in one of Claims 1 through 8.

W/mK to 12 W/mK.

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- 11. A method for producing a glass-ceramic composite material, a ceramic foil, a ceramic laminate or a microhybrid as recited in one of the preceding claims, a glass having crystalline regions being melted from a starting mixture

 5 having 20 wt. % to 68 wt. % SiO₂, 10 wt. % to 25 wt. % Al₂O₃, 5 wt. % to 20 wt. % Li₂O, 0 wt. % to 35 wt. % B₂O₃, 0 wt. % to 10 % P₂O₅, 0 wt. % to 10 wt. % Sb₂O₃ and 0 wt. % to 3 wt. % ZrO₂, and is converted to a glass powder, a ceramic filler, particularly powdered aluminum nitride, is mixed in with the glass powder, and this powder mixture is sintered, especially after the addition of further components.
- 12. The method as recited in Claim 11, wherein the powder mixture is pressed before the sintering or 15 is formed particularly to form a foil, a layer or a laminate.
 - 13. The method as recited in Claim 11 or 12, wherein the sintering is performed at temperatures of at most 1050°C in air, nitrogen or a gas mixture containing oxygen and/or nitrogen.
- 14. The method as recited in one of Claims 11 through 13, wherein the powder mixture is prepared before the sintering in a solvent while adding a dispersing agent; and, especially for further processing, an organic binder is added.

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